

Date: Thursday, 11/9/2006 4:37:57 PM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : WASHER  
 Job Number : 29396  
 Estimate Number : 11045  
 P.O. Number : *N/A* Part Number : D2813  
 This Issue : 11/9/2006 S.O. No. : *N/A* Drawing Number : D2813 REV A  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : *N/A* Type : MACHINED PARTS Drawing Revision : A  
 Previous Run : 26649 Material : *N/A*  
 Due Date : 11/24/2006 Qty: 40 Um: Each  
 Written By : *[Signature]*  
 Checked & Approved By : *[Signature]*  
 Comment : Est Rev:C Now Turned 06-02-24 JLM  
 Est Rev:B 00.11.16 Changed material EC

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MDELRIINR2000	DELRIIN ROUND BAR 2.00"
Comment: Qty.: 0.0168 f(s)/Unit Total : 0.6720 f(s) Delrin Round Bar 2.00" (MDELRIINR2000) Batch: <i>M16218 DTP / MS 06/11/11</i>		
2.0	HARDINGE	HARDINGE CNC LATHE SMALL
Comment: 1-TURN AS PER FOLIO FA637 & DWG D2813, FOLIO REV: <i>Done manually</i> DWG REV: <i>A</i> 2-DEBURR AS REQUIRED <i>DTP / MS 06/11/11 40</i>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <i>DTP / MS 06/11/11 40</i>		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK <i>gmk 06/11/11 40</i>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>57388</i> <i>06/11/13 40</i>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: LP Date: 06/11/13  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 11/9/2006 4:37:58 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WASHER

Job Number: 29396

Part Number: D2813

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



40

Comment: FINAL INSPECTION/W/O RELEASE

DP

06/11/13

Job Completion



12ae11113

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

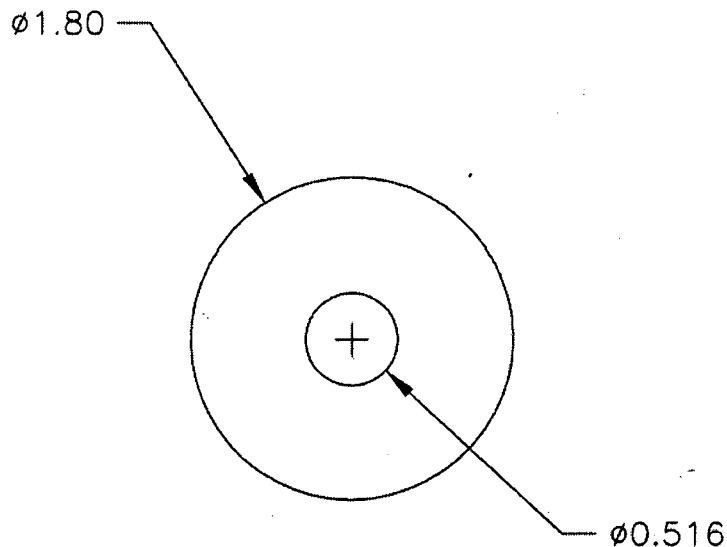
NOTE: Date & initial all entries



DESIGN <i>[initials]</i>	DRAWN BY <i>[initials]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CP</i>	APPROVED <i>[initials]</i>	DRAWING NO. D2813	REV. A SHEET 1 OF 1
DATE 00.11.03		TITLE WASHER	SCALE 1:1
A	00.11.03	NEW ISSUE	

RELEASED  
00-11-13 *[initials]*

*[Handwritten signature]*



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER

MATERIAL: DELRIN OR TEFLON OR UHMW 0.063 THICK  
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED  
THIS PART CAN BE MADE FROM D2551

NO. 29396

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